We are going to integrate more air pressure into the mix. The lips will need to relax more to handle this. The jaw will take that stream of air and spray it up and

down. This is the vertical action of the embouchure. The horizontal action is also active (zipper lips, side to center) in making different circle sizes. Put them together and the air stream should lock into the bottom of every note as you go up/down the harmonic series. Don't flip or skip over any notes. Stay as open and low as possible on every note. As you go higher, allow the bottom lip to firm underneath the top lip.

